

G2™ G3™ G4™ MOUNTING INSTRUCTIONS

Part 1 of 2: Installing the Arm Bracket to the Tail Section

Horsch Maestro Planters

Before working on your planter or drill

DANGER: When storing or working on the planter always install cylinder stops or place the planter on stands to prevent personal injury or damage to the attachments.

PLEASE: Read instructions completely and verify all package contents before beginning installation.

!! NOTE: There are **left-hand** and **right-hand** G2, G3, and G4 units. Lefts and rights are determined facing planter from the back.

!! NOTE: WHEN YOU PICK THE PLANTER UP, THE GAUGE WHEEL WILL HIT THE PRESS WHEEL. When you set the planter back down, the gauge wheel will go forward and the tail section will go backward so that they will not hit while running in the field. **WHEN INSTALLING THE G2/G3/G4 EITHER TIE THE GAUGE WHEEL FORWARD OR THE TAIL SECTION UP.**

Part 1 of 2 Parts List Horsch

Fertilizer Disc Package Contents (per single row)

Item	Quantity
Arm.....	1
Mounting Bracket.....	1

(continued on part 2)

Horsch Maestro Wheel Bolt Package Contents (per single row)

Item	Quantity
Stainless Steel Axle Bolt.....	1
with 5/8" fine thread nut.....	1
Blue 3/8" Spacer.....	2
5/8" x 1-1/4" Button Head Bolt.....	4
5/8" Jam Nut (Half Nut).....	4

(continued on part 2)

Corresponds with PART#:
G2HL, G2HR, G2HLPT, G2HRPT, G3HL,
G3HR, G4HL, G4HR, G4HLPT, G4HRPT

Installing the Fertilizer Bracket & Disc to the Arm Bracket

1. Remove both press wheels from tail section of planter.
2. Bolt the mounting bracket using the four 5/8" button head bolts and jam nuts to the tail section, **placing blue spacers between the tail section and mounting bracket.**
3. Position the different arms in between the mounting bracket, as follows:
 - G2:** With the single prong of the arm bracket pointing to the front and the double prongs pointing out the back.
 - G3:** With the cut-out end of the arm pointing to the front.
 - G4:** With the thicker end for fastening the disc mounting plate pointing to the back.

Center the hole of the arm with the openings at the base on the mounting bracket, and slide the stainless axle bolt through both the mounting bracket and arm bracket. Thread the 5/8" fine thread nut on the outside of the axle bolt.
4. Use a hammer to seat the knurled end of the bolt in the bracket and tighten bolt and nut with two 15/16 wrenches.

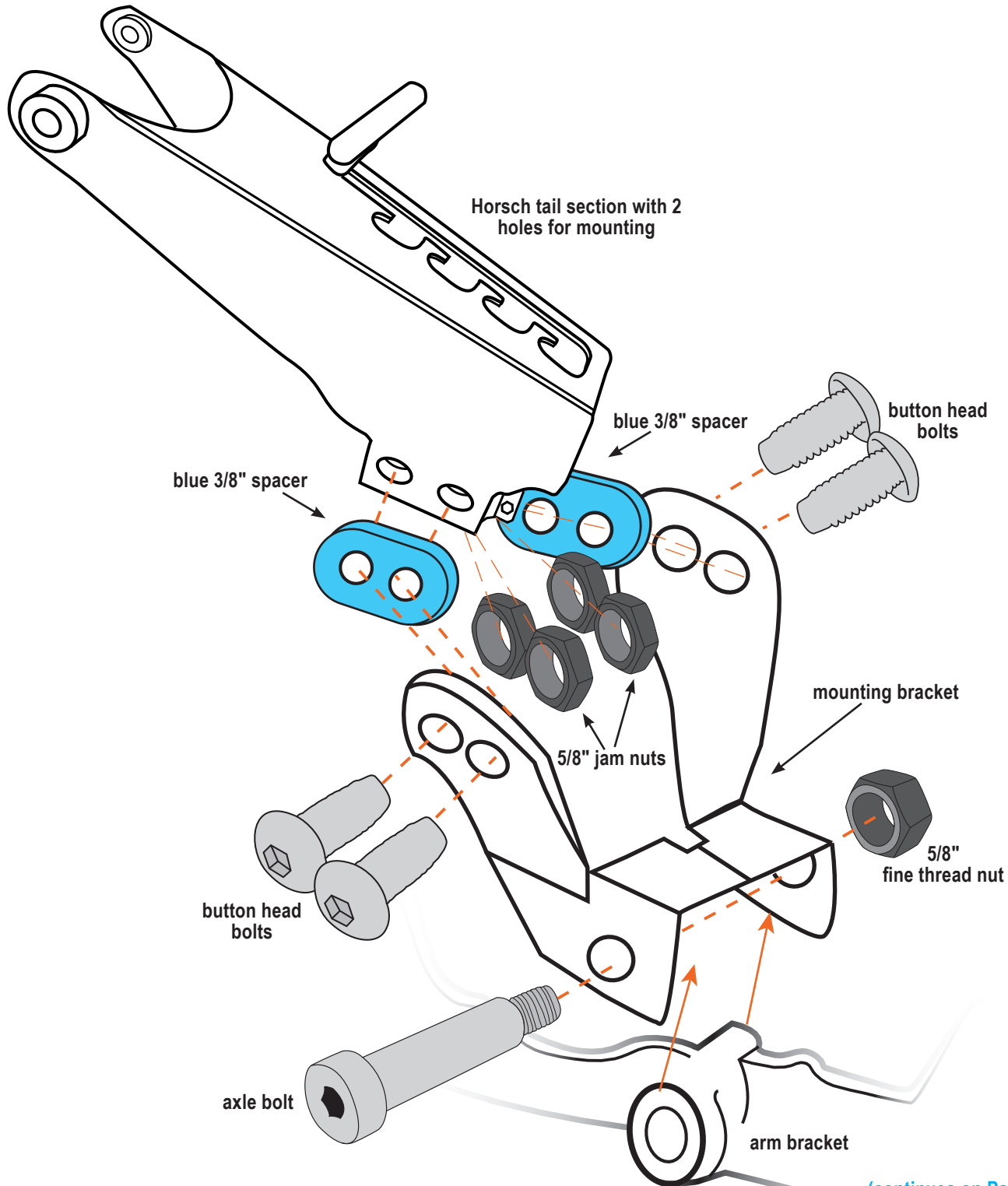


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G2™ G3™ G4™ MOUNTING INSTRUCTIONS

Part 1 of 2: Installing the Arm Bracket to the Tail Section

Horsch Planters



(continues on Part 2)

[For additional mounting instructions on Installing the Fertilizer Bracket & Disc to the Arm Bracket and Installing Closing Wheels to the Arm Bracket, please see Part 2: Mounting Instructions.]

G2™ G3™ G4™ MOUNTING INSTRUCTIONS

Part 2 of 2: Installing Fertilizer Bracket, Disc, and Closing Wheels to Arm Bracket

G3

Before working on your planter or drill

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!! NOTE: WHEN YOU PICK THE PLANTER UP, THE GAUGE WHEEL WILL HIT THE PRESS WHEEL. When you set the planter back down, the gauge wheel will go forward and the tail section will go backward so that they will not hit while running in the field. **WHEN INSTALLING THE G2/G3/G4 EITHER TIE THE GAUGE WHEEL FORWARD OR THE TAIL SECTION UP.**

Continued from Part 1: Mounting Instructions.

For additional mounting instructions on installing the Arm Bracket to the Tail Section, please see Part 1.

Part 2 of 2 Parts List G3

G3 Fertilizer Disc Package Contents (per single row)

(continued from part 1)	
Item	Quantity
G3 Arm	1

G3 Wheel Bolt Package Contents (per single row)

(continued from part 1)	
Item	Quantity
5/8" x 3-1/2" Carriage Bolt	2
5/8" Nut	2 +2
	(except Horsch)
1/2" Spacer	2
1/4" Spacer	2

Installing the Closing Wheels to the Arm Bracket

- Slide the carriage bolts through the holes on the ends of the arm. The bolt heads should be in the inside, with the threads pointing outwards.
- Next, slide the spacers over the bolts as follows:
REAR, straight arm—one 1/2" & one 1/4" spacer
FRONT, cut-out arm—one 1/2" spacer
- Place closing wheels on the bolts after the spacers and hold in place with the nuts. Tighten nuts.

*If mounting Zipper Wheels:

GOLD SPIKES—Right

SILVER SPIKES—Left

