

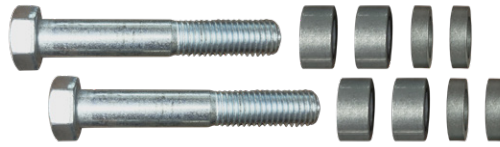
G4 MOUNTING INSTRUCTIONS

Installing the Closing Wheels

4-Link Closer

G4 Package Contents	
Qty	Item
2	5/8" x 4" NC Grade 5 Bolt
4	5/8" x 1/2" Wide Spacer
4	5/8" x 1/4" Wide Spacer

Before you begin, verify all "package contents" items



STEP #1:

Install spacers and wheel onto the bolt in the order dictated on the chart below.

STEP #2:

Then install this assembly into the 5/8" threaded hole on the G4 arm.

STEP #3:

Tighten assembly.




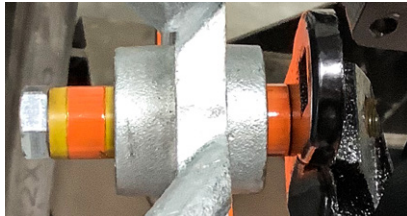
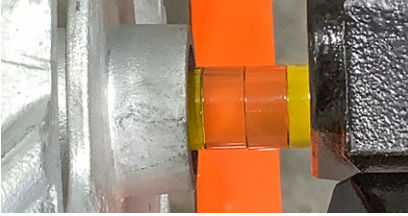
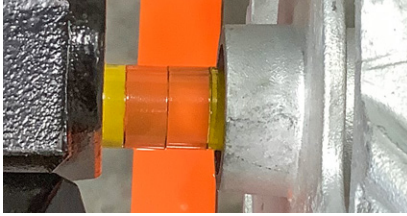
(G4 front) USE THIS HOLE!

5/8" threaded hole



(G4 back) USE THIS HOLE!

5/8" threaded hole

G4 SPACER CHART	
Use chart to know which order to install spacers and wheels onto the bolt.	
End goal is 2" - 2½" space between innermost points on the closing wheels. Ideal is 2¼" space, with wheels closer together for wetter conditions and further apart for drier/optimum conditions.	
FOR ALL SETTINGS: You can fine-tune adjustments by using 1/8" shim washers	
NOTE: Spacers are painted for photo purposes only. 1/2" spacers = orange; 1/4" spacers = yellow	
4LC LEFTS	4LC RIGHTS
FRONT WHEEL	
G4 Arm ← [(1/2" + Wheel + 1/4" + 1/2" + 1/4") → Bolt]	[Bolt ← (1/4" + 1/2" + 1/4" + Wheel + 1/2")] → G4 Arm
	
4LC G4 Left Front	4LC G4 Right Front
BACK WHEEL	
[Bolt ← (Wheel + 1/4" + 1/2" + 1/2" + 1/4")] → G4 Arm	G4 Arm ← [(1/4" + 1/2" + 1/2" + 1/4" + Wheel) → Bolt]
	
4LC G4 Left Rear	4LC G4 Right Rear