REBOUNDER® MOUNTING INSTRUCTIONS FSO Opener Flexicoil Drills

Before working on your planter or drill

DANGER: When storing or working on the planter always install cylinder stops or place the planter on stands to prevent personal injury or damage to the attachments. **PLEASE:** Read instructions completely and verify all package contents before beginning installation.

If applying liquids in furrow with the Rebounder, attach either Y-Not Split It, Hose Holder, or Straight Shot kit by following kit directions.

INSTALL KIT BEFORE INSTALLING REBOUNDER TO PLANTER UNIT. See kit instructions.

STEP #1:

Remove the 1-1/4" x 3/8" carriage bolt that holds the bottom of the seed tube and seed boot in place.

STEP #2:

Slide 5/16" x 1" carriage bolt in from the back through the square hole on the mounting bracket. From the top side of the bracket, place the Rebounder then fender washer, and hold in place with 5/16" lock nut.

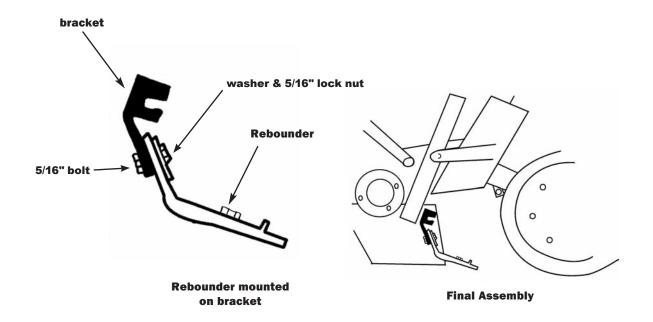
STEP #3:

Slide bracket with Rebounder mounted up between 18" disc and seed boot. Replace original 1-1/4" x 3/8" carriage bolt and install lock nut and tighten in place.

STEP #4:

Slide Rebounder up and down in slotted hole until trailing end of Rebounder is 3/8" to 1/2" off ground when drill is sitting on the floor.

Rebounder Package Contents (per single row)	
Rebounder	1 1 1
Bracket Package Contents (per single row)	
Item Mounting Bracket	Quantity



HELPFUL HINTS FOR MOUNTING THE REBOUNDER™ ON DRILLS

(Read Instructions Completely before Beginning Installation)

Before working on your planter or drill

DANGER: When storing or working on the drill always install cylinder stops or place the drill on stands to prevent personal injury or damage to the Rebounder. **WARNING:** Do not roll back or back up the drill in or on the ground as this can result in damage to the Rebounder.

Helpful Hints

- **Step #1:** use a farm jack on the press wheel to raise up the drill unit 3-4" before you mount the first row. **IMPORTANT:** have press wheel adjusting handle of knob, in the position you would normally run in the field (see **fig (a)**).
- **Step #2**: slide a board or piece of flat iron under the double disc openers and back under the press wheel tire. The board or flat iron represents the bottom of the seed V.
- Step #3: now you can bolt the Rebounder to the bracket on the drill. Using the 1/4" bolts attach the Rebounder to the bracket on the drill.
- **Step #4:** variances in the disc blade size will occur among individual drills as well as within any single drill. Measure discs behind the tire track rows. If they are worn more than other rows this process may need to be used to set these rows also.
- **Step #5:** if replacing Rebounders on previously installed brackets, simply remove the old Rebounder without removing the disc blade. Using a small bar magnet or a long handled magnet, place the bolt on the magnet and slide it up between the discs and into the holes of the bracket and the Rebounder. This allows you to come in behind with a wrench or socket to install and tighten the nuts.

