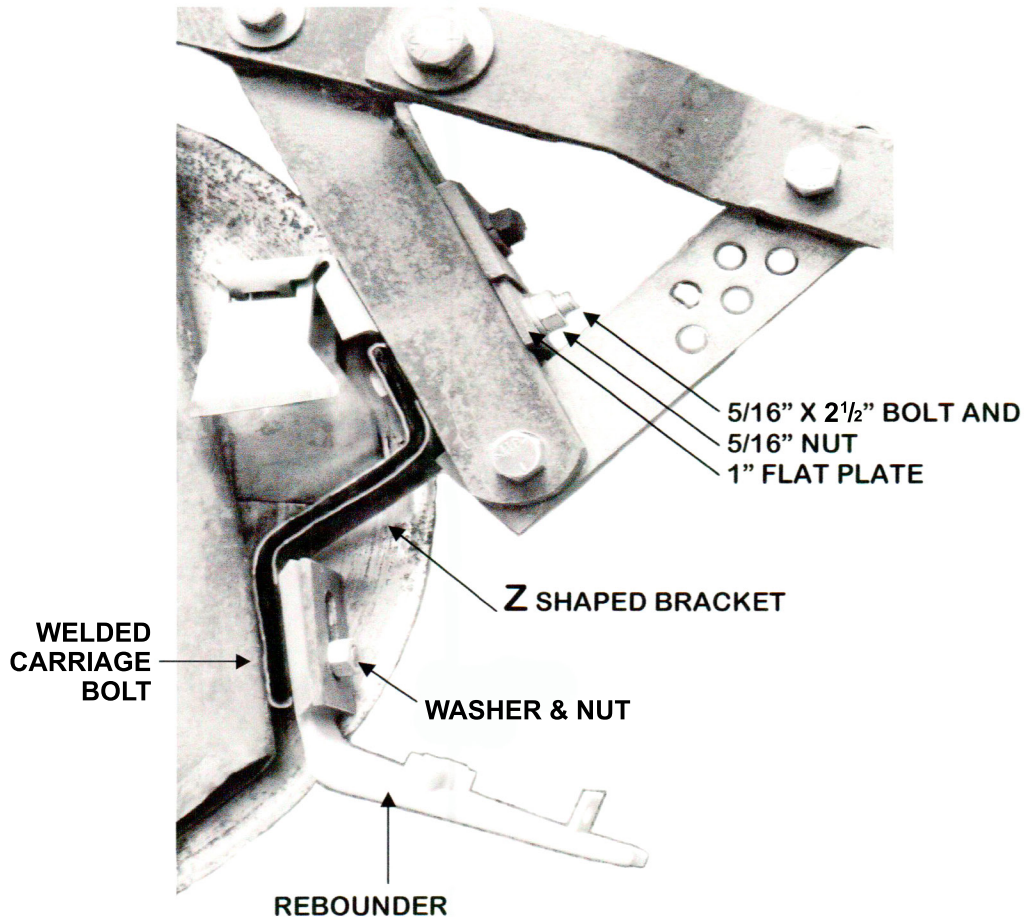


**BEFORE WORKING ON YOUR PLANTER OR DRILL**

**Danger:** when working or storing equipment always install cylinder stops or place stands under equipment to prevent personal injury or damage to attachments.

**REBOUNDER MOUNTING INSTRUCTIONS FOR MARLISS AND SUKUP DRILLS**



Take one disc off each row unit. The Z shaped bracket is bolted to the arm that holds the press wheel adjustment lever using the 5/16" x 2 1/2" bolt provided. Put it through the lever adjustment arm and add the bracket with the 1" flat plate under the 5/16" nut. Tighten.

Place the IH type REBOUNDER over the carriage bolt that is welded in the bracket. Place the washer over the REBOUNDER and then the nut and finger tighten. Before tightening the REBOUNDER bolt please READ "Helpful Hints for Drill" which is on the back of this sheet.

**Schaffert**  
manufacturing & sales

## **HELPFUL HINTS FOR MOUNTING THE REBOUNDER™ ON DRILLS**

(Read Instructions Completely before Beginning Installation)

### **Before working on your planter or drill**

**DANGER:** When storing or working on the drill always install cylinder stops or place the drill on stands to prevent personal injury or damage to the Rebounder.

**WARNING:** Do not roll back or back up the drill in or on the ground as this can result in damage to the Rebounder.

### **Helpful Hints**

**Step #1:** use a farm jack on the press wheel to raise up the drill unit 3-4" before you mount the first row.

**IMPORTANT:** have press wheel adjusting handle of knob, in the position you would normally run in the field (see **fig (a)**).

**Step #2:** slide a board or piece of flat iron under the double disc openers and back under the press wheel tire. The board or flat iron represents the bottom of the seed V.

**Step #3:** now you can bolt the Rebounder to the bracket on the drill. Using the 1/4" bolts attach the Rebounder to the bracket on the drill.

**Step #4:** variances in the disc blade size will occur among individual drills as well as within any single drill. Measure discs behind the tire track rows. If they are worn more than other rows this process may need to be used to set these rows also.

**Step #5:** if replacing Rebounders on previously installed brackets, simply remove the old Rebounder without removing the disc blade. Using a small bar magnet or a long handled magnet, place the bolt on the magnet and slide it up between the discs and into the holes of the bracket and the Rebounder. This allows you to come in behind with a wrench or socket to install and tighten the nuts.

