

G3 MOUNTING INSTRUCTIONS

4 Link Closer™

(Read Instructions Completely before Beginning Installation)

Before working on your planter or drill

DANGER: When storing or working on the planter always install cylinder stops or place the planter on stands to prevent personal injury or damage to the attachments.

INSTALLING THE G3 ARM BRACKET TO THE 4LC TAIL SECTION

STEP #1:

Using 3/8" carriage bolts, bolt up both ears with large hole sticking out to the rear of the 4LC.

Tighten both sets of 3/8 carriage bolts up with whiz nuts on the insides.



STEP #2:

Place spring eye bolt to the opposite side of the G3 walking beam arm's front wheel.

Tighten it down with eyelet straight up and down. *See photos.*



STEP #3:

Assemble G3 arm inside of ear and push stainless steel axle bolt through. The cut-out end of the G3 arm goes towards the front of the planter.

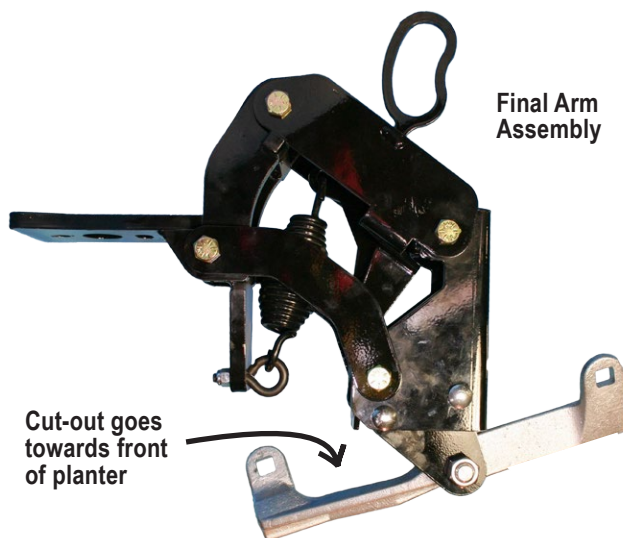
Tighten with two 15/16 wrenches and use a hammer to seat the knurled end in ear.

NOTE: G2 ARM SHOWN IN THIS PHOTO



Before you begin, verify all "package contents" items

4LC G3 Kit	
Package Contents (per single row)	
Item	Quantity
3/8" x 1" Carriage Bolt	4
3/8" Whiz Nut	4
G3 Mounting Ears	2
G3 Arm	1
Stainless Steel Axle Bolt with 5/8" fine round nut	1
NOTE: There are left-hand and right-hand G3 units.	
4LC G3 Closing Wheels Kit	
Package Contents (per single row)	
Item	Quantity
5/8" x 3/2" Carriage Bolt	2
5/8" Nut	2
1/2" Spacer	2
1/4" Spacer	2
Closing Wheel (Zipper or Mohawk) . . .	2
NOTE: There are left-hand and right-hand Zipper wheels (Right = gold; left = silver)	
TOOLS REQUIRED	
Tool	Quantity
15/16 Open End Wrench	2
9/16 Open End Wrench	1
Hammer	1



OVER →

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INSTALLING THE CLOSING WHEELS TO THE G3 ARM BRACKET



Use a 1/2" and 1/4" spacer between G3 arm and rear closing wheel

Cut-out goes towards front of planter



Use a 1/2" spacer between G3 arm and front closing wheel



REAR

FRONT



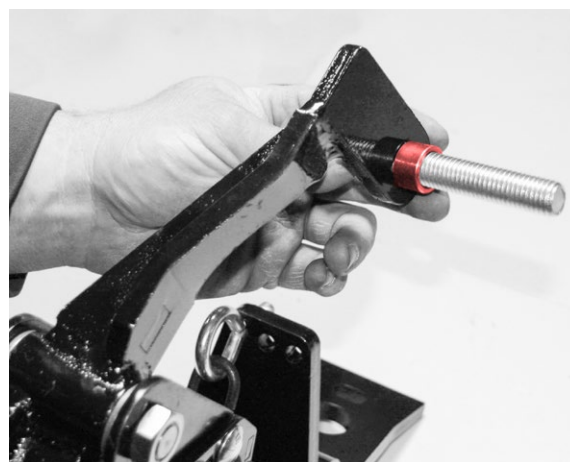
STEP #4:

Slide the carriage bolts through the holes on the ends of the arms. The bolt head should be in the inside, with the threads pointing outwards.

Next, slide spacers over the bolt:

← REAR ARM—one 1/2" & one 1/4" spacer

→ FRONT ARM—one 1/2" spacer



STEP #5:

Place the closing wheels on the bolt after the spacers, and hold in place with the nuts. Tighten nuts.

If mounting Zipper Wheels:

GOLD SPIKES—Right

SILVER SPIKES—Left

