4 LINK CLOSER™ MOUNTING INSTRUCTIONS

Horsch Maestro Planters

Before working on your planter or drill

DANGER: When storing or working on the planter always install cylinder stops or place the planter on stands to prevent personal injury or damage to the attachments. **PLEASE:** Read instructions completely and verify all package contents before beginning installation

SPRING EYE BOLT 3-HOLE PLACEMENT

NOTE: The spring eye bolt has intentionally been left loose from the factory. Install this bolt to the OPPOSITE side of the front closing wheel on the G2/G3/G4 arm. This will prevent the G2/G3/G4 arm bracket from hitting the eye bolt.

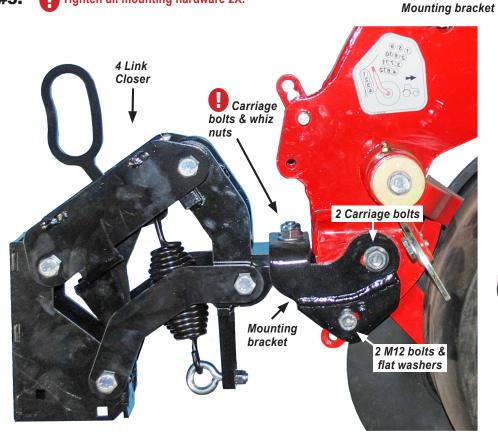


4 Link Closer for Horsch Maestro Package Contents (per single row)

Item 4 Link Closer Assembly	Quantity
4 Link Closer Assembly	4
1/2" x 1-1/2" Carriage Bolt	4
I 1/2" Whiz Nut	4
M12-1.75 x 24mm Bolt	2
M12 x 24mm OD DIN Flat Washer .	2
M12-1.75 x 24mm Bolt	1

- **#1:** Remove bolts and allen head bolts from existing tail section. Remove springs and drop off the old tail section.
- #2: Place mounting bracket as shown in images below, and hold in place with carriage bolts and whiz nuts on each side (tighten later). Do not re-use the stop bolts. Insert M12 bolts and washers in place of the original allen head bolts.
- **#3:** Swing 4LC up and install carriage bolts from bottom of 4LC through the slotted holes and shoulder mount brackets. Retain with whiz nuts.
- #4: Align 4LC with row units and double tighten carriage bolts and whiz nuts down so they don't come loose while running in the field.

#5: Tighten all mounting hardware 2X.



Horsch row unit

