



**NOTE:** The spring eye bolt has intentionally been left loose from the factory. **Install this bolt to the OPPOSITE side of the front G2/G3 arm.** This will prevent the G2/G3 arm bracket from hitting the eye bolt.



4 Link Closer for Case IH 2100  
Package Contents (per single row)

Item	Quantity
4 Link Closer (complete assembly) . . . . .	1
Mounting Bracket. . . . .	1
M16-20 x 40mm Bolt. . . . .	2
M16 DIN Lock Washer . . . . .	2
1/2" x 1-3/4" Bolt . . . . .	2
1/2" Lock Nut . . . . .	2
1/2" Lock Washer. . . . .	2
5/8"-11 x 3" Bolt . . . . .	1
5/8" Whiz Nut . . . . .	1
Instruction Sheet . . . . .	1

**STEP #1:**

Remove all parts pertaining to closing discs and single press tire assembly on the 2100 series row units.

**STEP #2:**

Take mounting brackets and install on unit like shown in #2 using the two M16-20 x 40 mm bolts and M16 lock washers, sliding through the slotted holes on mounting bracket. **Leave them loose.**

**STEP #3:**

Install the 5/8 x 3" bolt through hole in casting on row unit and through the ears on mounting bracket (shown in #3) with lock nut, **leave loose.**

**STEP #4:**

Install the 4LC tail section on mounting bracket using the 2-1/2 x 1-3/4" bolt and whiz nut on top with a flat washer under rear bolt on bottom (shown in #4) for slotted hole.

**STEP #5:**

Align from side to side the 4LC to planter unit and tighten the two 1/2" bolts.

**STEP #6:**

Slightly lifting on rear of the 4LC, level out and tighten the 5/8" bolt and two M16-20 x 40 mm bolts.

