

4 LINK CLOSER™ MOUNTING INSTRUCTIONS

John Deere Planters (Late 7200 7300 1700 Series ExactEmerge)

Before working on your planter or drill

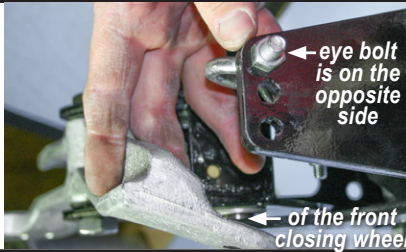
DANGER: When storing or working on the planter always install cylinder stops or place the planter on stands to prevent personal injury or damage to the attachments.

PLEASE: Read instructions completely and verify all package contents before beginning installation

SPRING EYE BOLT 3-HOLE PLACEMENT



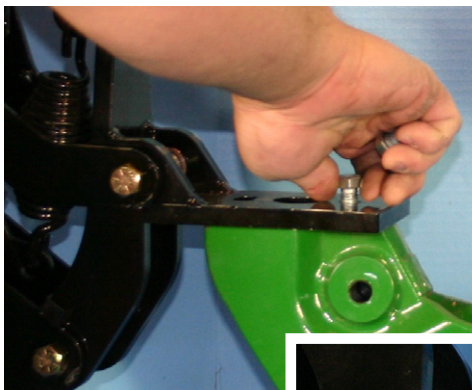
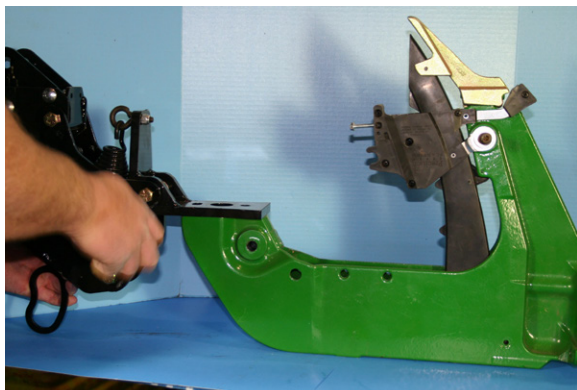
NOTE: The spring eye bolt has intentionally been left loose from the factory. **Install this bolt to the OPPOSITE side of the front closing wheel on the G2/G3/G4 arm.** This will prevent the G2/G3/G4 arm bracket from hitting the eye bolt.



4 Link Closer for newer JD Planters Package Contents (per single row)

Item	Quantity
4 Link Closer (complete assembly) . . .	1
Washer	1
Instruction Sheet	1

Step #1: Remove the John Deere press tire and tail section assembly: Loose and remove the two vertical bolts holding tail section mount and spring assembly to row unit. **SAVE BOLTS!**



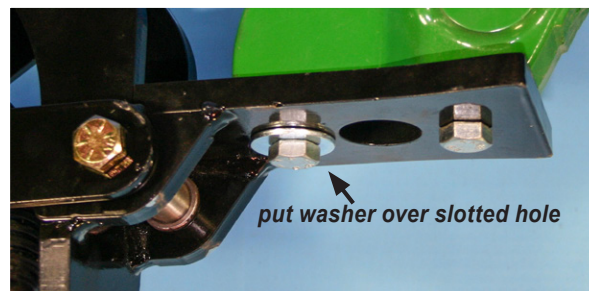
NOTE: In these two photos, the row unit and 4LC have been flipped upside down for demonstration

Step #2:

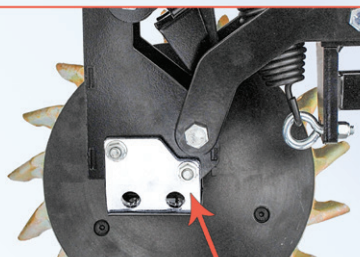
Using these bolts, install 4LC on bottom of row unit where the mount was removed.

Place washer over the slotted hole between the 4LC and rear bolt.

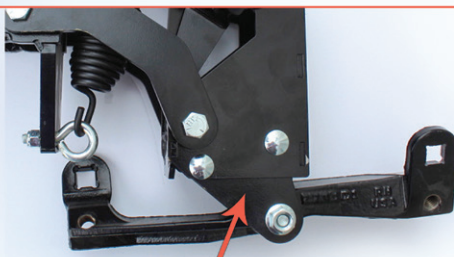
Align with row unit and tighten bolts.



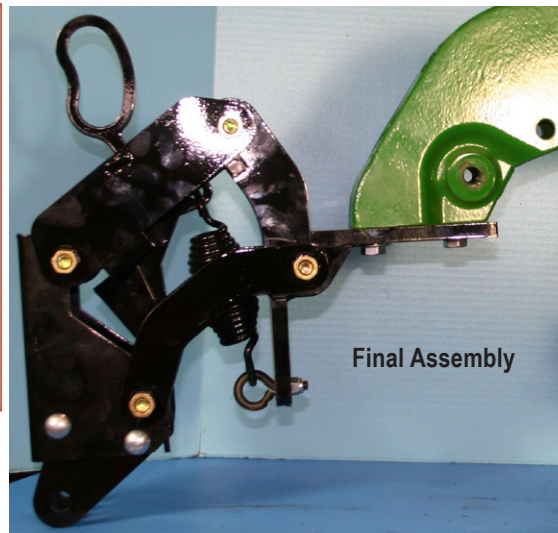
Options for mounting closing wheels to the 4-Link Closer



V Closing Bracket for angular wheels (Zipper shown)



4LC Mounting Ears for G2/G3/G4 walking beam arms (G4 shown)



Final Assembly