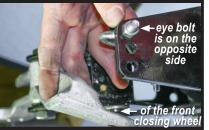
4 LINK CLOSER™ MOUNTING INSTRUCTIONS

Before working on your planter or drill

DANGER: When storing or working on the planter always install cylinder stops or place the planter on stands to prevent personal injury or damage to the attachments. **PLEASE:** Read instructions completely and verify all package contents before beginning installation

SPRING EYE BOLT 3-HOLE PLACEMENT

NOTE: The spring eye bolt has intentionally been left loose from the factory. Install this bolt to the OPPOSITE side of the front closing wheel on the G2/G3/G4 arm. This will prevent the G2/G3/G4 arm bracket from hitting the eye bolt.



4 Link Closer for Kinze older JD Yetter Package Contents (per single row)

Item 4 Link Closer (complete assembly)	Quantity
4 Link Closer (complete assembly)	1
Mounting Bracket	1
7/16" x 2" Bolt	1
7/16" Whiz Nut	1
1/2" x 1-1/2" Carriage Bolt	4
1/2" Whiz Nut	4
1/2" Whiz Nut	1

STEP #1: Remove bolts from existing tail section. Remove spring and drop off the old tail section.

STEP #2: Place mounting bracket as shown in images below, and hold in place with carriage bolts and whiz nuts on each side (tighten later). Do not re-use the stop plates.

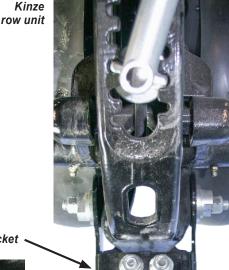
STEP #3: Install 7/16" bolt through the 4LC and old spring mount (tighten it later).

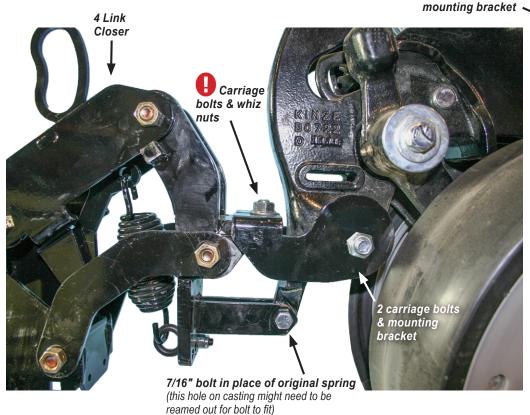
If bolt will not fit, the hole will need to be reamed out slightly with a 7/16" drill bit or die grinder.

STEP #4: Swing 4LC up and install carriage bolts from bottom of 4LC through the slotted holes and shoulder mount brackets. Retain with whiz nuts.

STEP #5: Align 4LC with row units and double tighten carriage bolts and whiz nuts down so they don't come loose while running in the field.

STEP #6: Tighten all mounting hardware 2X







4 Link Closer