

# Y-CAM MOUNTING INSTRUCTIONS

## Installing the Y-Cam Closing System on 4-Link Tail Section

### 4-Link Closer – 4-Link Force

Before you begin, verify all kit package contents:

Y-Cam Pivot Kit	
Qty	Item
1	Y-Cam Bracket
1	1/2" x 3" Bolt
1	1/2" Whiz Nut
1	3/4" Pivot Bushing

Press Wheel Kit	
Qty	Item
1	5/8" x 10" Press Wheel Bolt
1	5/8" Whiz Nut
2	5/8" Adjusting Washer
2	1" x 3" Wheel Bushing
1	Optional Press Wheel: — 4" Chicken Tracker or — 6" Chicken Tracker or — 6" Rubber Press Tire

4-Link Kit	
Qty	Item
1	4-Link: — 4-Link Closer or — 4-Link Force
	Mounting ears pre-installed
REF	4-Link Mounting Instructions & Mounting Hardware Kit for specific planter type

Covering Disc Kit (optional)	
Qty	Item
2	Optional Covering Discs: — 10" Notched Disc or — 9" STP Serrated Disc
2	5/8" x 3" Carriage Bolt
2	5/8" Whiz Nut
4	1/2" Spacer

Fertilizer Tubes Kit (optional)	
Qty	Item
2	Dual Stainless Tube Bracket
2	1/4" Carriage Bolt
2	1/4" Whiz Nut
2	Rubber Boot
2	Hose Clamp
2	Injector Orifice

**NOTE:** Adjusting washers make it easy to move the wheel up or down so that the bolt doesn't have to be removed.

**Moving the wheel down makes the discs go deeper.**

adjusting washers



10" notched disc



9" STP serrated disc



fertilizer tubes

Y-CAM bracket



6" Chicken Tracker shown optional are:  
4" Chicken Tracker or  
6" rubber press tire



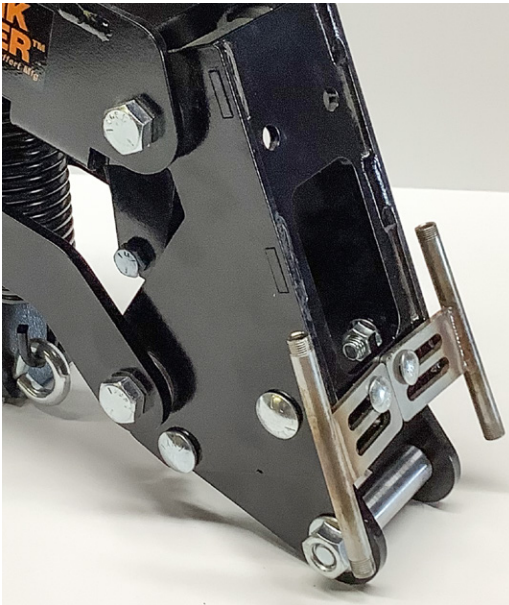
4-Link Closer shown optional is 4-Link Force

### PLEASE NOTE:

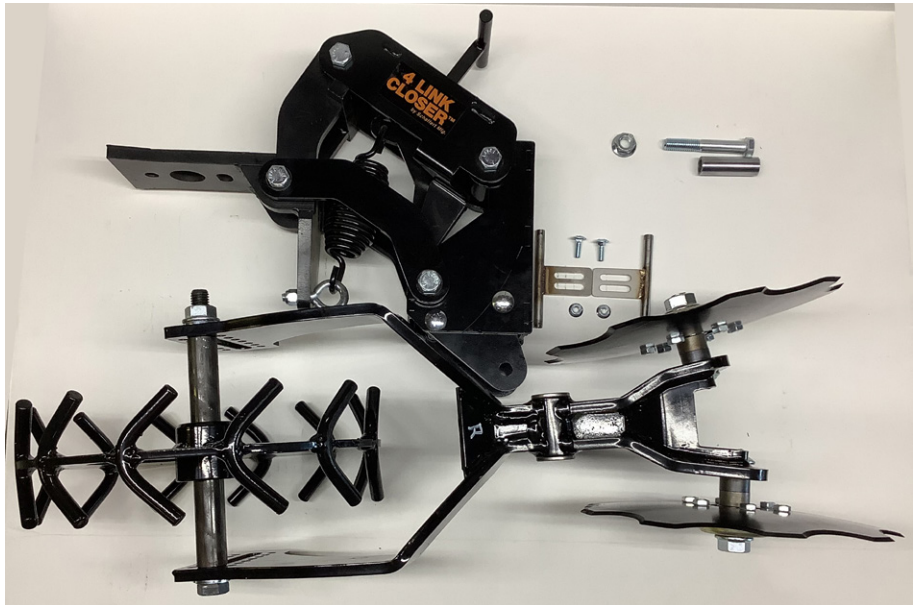
- Refer to your specific planter's 4-Link mounting instructions for installing the 4-Link Closer or 4-Link Force
- Photos depict the 4-Link Closer. The 4-Link Force is optional.
- Optional are 9" serrated STP discs or 10" notched discs
- Optional is 6" or 4" Chicken Tracker, or 6" rubber tire
- Optional is fertilizer tube kit. Refer to injector orifice chart for proper sized high pressure orifices.

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*Optional dual fertilizer tubes run behind the discs and puts fertilizer 2x2*



*Discs and press wheel attached to the Y-CAM pivot bracket shown with 4" Chicken Tracker wheel and 10" notched discs*

You can also use 6" Chicken Trackers to mellow the soil, or you can use a standard 6" X 12" rubber press wheel.

### DEPTH ADJUSTMENT

The 5/8" X 10" press wheel bolt and vertical adjust washers on the outside of the Y-CAM arms can be moved up and down to set the depth of the closing discs.

The further down you go on the Y-CAM bracket, the deeper the covering disc will penetrate.

The washers on the outside of the Y-CAM brackets let you loosen the bolt and pull each washer out of the small holes as they have ends sticking out on them to change depth.

This lets you change the depth without taking the 5/8" bolt completely out of the closing wheel.

They are called easy adjust washers with little nubs sticking out (one on each side of the washer) so you can loosen the nut and slide the bolt out a little and then move the washer to another hole up or down and then go to the opposite side and pull that washer out so it also can be moved up or down to keep it level with the opposite side.

The 4" Chicken Tracker will run inside the outer edge of the closing discs, and offers better compaction over the furrow itself. The 6" wheel sometimes runs beyond the outer edge of the closing discs, and can ride up on any ridges left by the discs.

The Y-CAM works very well when going through ditches and up and over terraces.

### Good beginning depth settings:

- 9" disc: 2<sup>nd</sup> hole from top
- 10.5" disc: 4<sup>th</sup> hole from top (middle hole)



*Y-CAM final assembly on 4-Link Closer shown with 6" Chicken Tracker wheel and 10" notched discs*