

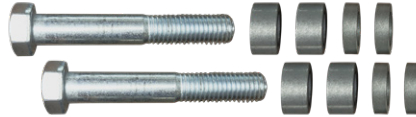
# G4 MOUNTING INSTRUCTIONS

## Installing the Closing Wheels

### 4-Link Closer

**SEE ALSO : MOHAWK/ZIPPER TROUBLESHOOTING Setting the Wheel Distance**

Before you begin, verify all "package contents" items.  
Qty is per single row.



G4 Wheel Bolt Kit	
Package Contents Included in part #:	
G4AHL G4AHR G4ABP	
Qty	Item
2	5/8" x 4" NC Grade 5 Bolt
4	5/8" x 1/2" Wide Spacer
4	5/8" x 1/4" Wide Spacer

### STEP #1:

Install spacers and wheel onto the bolt in the order dictated on the G4 SPACER CHART.

Note  
Lefts and Rights;  
Front and Back.

### G4 SPACER CHART

Use chart to know which order to install spacers and wheels onto the bolt.

End goal is 2" - 2½" space between innermost points on the closing wheels.

Ideal is 2¼" space, with wheels closer together for wetter conditions and further apart for drier/optimum conditions.

**FOR MORE TIPS:** See "MOHAWK/ZIPPER TROUBLESHOOTING: Setting the Wheel Distance"

**FOR ALL SETTINGS:** You can fine-tune adjustments by using 1/8" shim washers

**NOTE:** Spacers are painted for photo purposes only. 1/2" spacers = orange; 1/4" spacers = yellow

#### 4LC LEFTS

#### 4LC RIGHTS

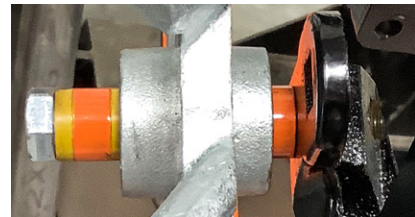
#### FRONT WHEEL

G4 Arm ← [ ( 1/2" + Wheel + 1/4" + 1/2" + 1/4" ) → Bolt ]



4LC G4 Left Front

[ Bolt ← ( 1/4" + 1/2" + 1/4" + Wheel + 1/2" ) → G4 Arm



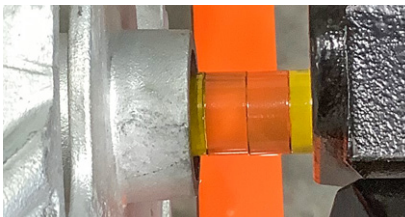
4LC G4 Right Front

### STEP #2:

Then install this assembly into the 5/8" threaded hole on the G4 arm.

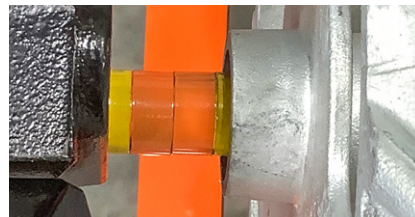
#### BACK WHEEL

[ Bolt ← ( Wheel + 1/4" + 1/2" + 1/2" + 1/4" ) → G4 Arm



4LC G4 Left Rear

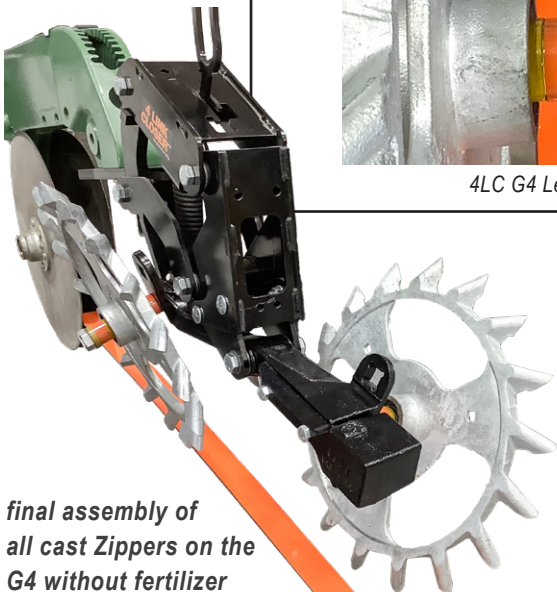
G4 Arm ← [ ( 1/4" + 1/2" + 1/2" + 1/4" + Wheel ) → Bolt ]



4LC G4 Right Rear

### STEP #3:

Tighten assembly.



final assembly of all cast Zippers on the G4 without fertilizer



(G4 front) USE 5/8" THREADED HOLE (G4 back)